

# **Data sheet**

# Temperature control Type KP



KP temperature controls are single-pole, double-throw (SPDT) temperature-operated electric switches.

A KP temperature control can be connected directly to a single-phase AC motor of up to approx. 2 kW or installed in the control circuit of DC motors and large AC motors.

KP temperature controls are used for regulation, but can also be seen in safety monitoring systems.

KP temperature controls are available with vapour charge or with adsorption charge. With vapour charge the differential is very small. KP thermostats with adsorption charge are widely used to give frost protection.

#### **Features**

- Wide regulating range,
- Can be used for deep freeze, refrigeration and air conditioning plant,
- Welded bellows elements mean increased reliability,
- Small dimensions.
   Easy to install in refrigerated counters or cold rooms,
- Ultra-short bounce times.
   This gives long operating life, reduces wear to a minimum and increases reliability,
- Standard versions with changeover switch.
   Possible to obtain opposite contact function or to connect a signal,
- Electrical connection at the front of the unit.
   Facilitates rack mounting,
   Saves space,
- Suitable for alternating and direct current,
- Cable entry of soft thermoplastic for cables from 6 to 14 mm diameter,
- Extensive and wide range.

#### **Approvals**

CE-marked in accordance with EN 60947-4/-5 for sale in Europe

China Compulsory Certificate, CCC Underwriters Laboratories Inc., US – UL GOST

#### Ship approvals

Germanischer Lloyd, GL (excluding KP 98) Registro Italiano Navale, RINA Bureau Veritas, France, BV (excluding KP 98) Lloyd's Register, LR (excluding KP 79, KP 81, KP 98) Russian Maritime Register of Shipping, RMRS

**Note:** Marine Approvals do not cover KP 98 dual temperature controls.

# Temperature control, type KP



#### **Technical data**

Ambient temperature		-40 – 65 °C (80 °C for max. 2 hours).				
Switch		Single-pole, double-throw (SPDT) changeover switch.				
	Altoroption	AC1 =16 A, 400 V				
Contact load	Alternating current	AC3 = 16 A, 400 V				
	Direct current	DC13: 12 W, 220 V control current				
	solid / stranded	0.75 - 2.5 mm2				
Wire dimensions	flexible, without ferrules	0.7 - 2.5 mm2				
	flexible, with ferrules	0.5 - 1.5 mm2				
Tightening torque		max. 2 Nm				
Rated impulse voltage		4 kV				
Pollution degree		3				
Short circuit protection, fuse		16 Amp				
Insulation		400 V				
Enclosure		30/44				

# Cable connection

Cable entry for cables 6 – 14 mm dia. A Pg 13.5 screwed cable entry can be used for 6 – 14 mm dia. cables. With 8 – 16 mm cables a standard Pg 16 screwed cable entry can be used.

# Enclosure

IP30 to EN 60529 / IEC 529

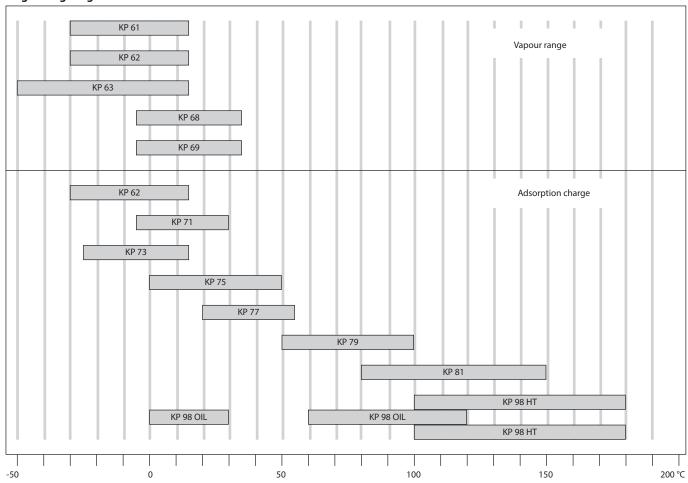
This grade of enclosure is obtained when the unit is mounted on a flat surface or bracket. The bracket must be fixed so that all unused holes are covered.

# **Contact systems**

KP temperature control	KP 98
SPDT  Line   16A 1   2   3   3   4   3   4   3   5   6   7   8   8   8   8   8   8   8   8   8	21. F68-Ooy



# Regulating range





#### Ordering









Charge	Туре	Bulb type	Setting - range	Differential Δt		Reset	Max.	Capillary-	Code no.
				Lowest temperature	Highest temperature		bulb temp.	tube length	
			[°C]	[°C]	[°C]		[°C]	[m]	
	KP 61	Α	-30 – 15	5.5 – 23	1.5 – 7	aut.	120	2	060L110066
	KP 61	Α	-30 – 15	5.5 – 23	1.5 – 7	aut.	120	5	060L110166
	KP 61	В	-30 – 13	4.5 – 23	1.2 – 7	aut.	120	2	060L110266
	KP 61	В	-30 – 15	5.5 – 23	1.5 – 7	aut.	120	2	060L110366 33
	KP 61	В	-30 – 15	5.5 – 23	1.5 – 7	aut.	120	2	060L112866 3
1)	KP 61	Α	-30 – 15	Fixed 6	Fixed 2	min.	120	5	060L110466
Vapour 1)	KP 61	В	-30 – 15	Fixed 6	Fixed 2	min.	120	2	060L110566
	KP 62	C 1	-30 – 15	6.0 - 23	1.5 – 7	aut.	120	_	060L110666
	KP 63	Α	-50 - 10	10.0 - 70	2.7 – 8	aut.	120	2	060L110766
	KP 63	В	-50 - 10	10.0 - 70	2.7 – 8	aut.	120	2	060L110866
	KP 68	C 1	-5 – 35	4.5 – 25	1.8 – 7	aut.	120		060L111166
	KP 69	В	-5 – 35	4.5 – 25	1.8 – 7	aut.	120	2	060L111266
	KP 62	C 2	-30 – 15	5.0 – 20	2.0 – 8	aut.	80	_	060L111066 <sup>3</sup>
	KP 71	E 2	-5 – 20	3.0 - 10	2.2 -9	aut.	80	2	060L111366
	KP 71	E 2	-5 – 20	Fixed 3	Fixed 3	min.	80	2	060L111566
	KP 73	E 1	-25 – 15	12.0 - 70	8.0 – 25	aut.	80	2	060L111766
	KP 73	D1	-25 – 15	4.0 - 10	3.5 – 9	aut.	80	2	060L111866 <sup>3</sup>
	KP 73	D1	-25 – 15	Fixed 3.5	Fixed 3.5	min.	80	2	060L113866
	KP 73	D 2	-20 – 15	4.0 – 15	2.0 - 13	aut.	55	3	060L114066
	KP 73	D1	-25 – 15	3.5 – 20	3.25 – 18	aut.	80	2	060L114366
Adsorbtion 2)	KP 75	F	0 – 35	3.5 – 16	2.5 – 12	aut.	110	2	060L112066
	KP 75	E 2	0 – 35	3.5 – 16	2.5 – 12	aut.	110	2	060L113766
	KP 77	E 3	20 – 60	3.5 – 10	3.5 – 10	aut.	130	2	060L112166
	KP 77	E 3	20 - 60	3.5 – 10	3.5 – 10	aut.	130	3	060L112266
	KP 77	E 2	20 – 60	3.5 – 10	3.5 – 10	aut.	130	5	060L116866
	KP 79	E 3	50 – 100	5.0 - 15	5.0 - 15	aut.	150	2	060L112666
	KP 81	E 3	80 – 150	7.0 – 20	7.0 – 20	aut.	200	2	060L112566
	KP 81	E 3	80 – 150	Fixed 8	Fixed 8	max.	200	2	060L115566
	KP 98	E 2	OIL: 60 - 120	OIL: Fixed 14	OIL: Fixed 14	max.	150	1	060L113166
		E 2	HT: 100 – 180	HT: Fixed 25	HT: Fixed 25	max.	250	2	

<sup>&</sup>lt;sup>1)</sup> Bulb must always be placed colder than the temperature control housing and capillary tube. The temperature control will then regulate independent of ambient temperature.

<sup>2)</sup> Bulb can be placed warmer or colder than temperature control housing and capillary tube, but variations from 20 °C ambient temperature will influence the scale accuracy.

With manual switch, not isolating switch.Panel mounting model with top plate.



# **Ordering** *(continued)*

# Temperature control bulb types

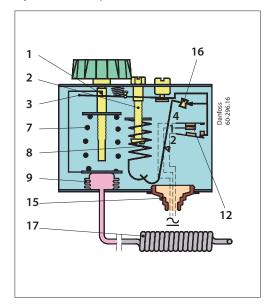
A		Straight capillary tube
В		ø 9.5 $ imes$ 70 mm remote air coil
С		C1: ø 40 × 30 mm air coil C2: ø 25 × 67 mm air coil (integral with thermostat)
D		D1: ø 10 × 85 mm double contact remote bulb D2: ø 16 × 170 mm double contact remote bulb Note! Cannot be used in sensor (bulb) pocket
E		E1: ø 6.4 × 95 mm remote bulb E2: ø 9.5 × 115 mm remote bulb E3: ø 9.5 × 85 mm remote bulb
F	<del> </del> *******	ø 25 $ imes$ 125 mm remote duct coil



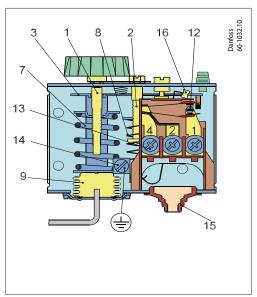
#### Design **Function**

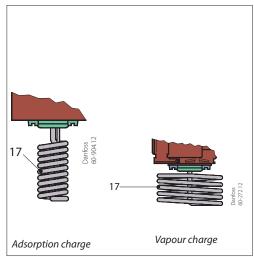
- Temperature setting spindle Differential setting spindle
- 3. 7. 8. 9. Main arm
- Main spring Differential spring Bellows
- 12. Switch
- Terminals
- 14. Earth terminal Cable entry Tumbler Sensor 15.
- 16. 17.

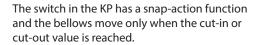
#### Key sketch of KP temperature control

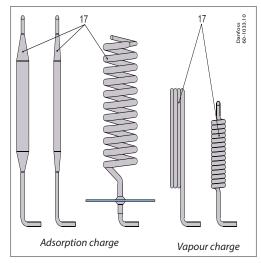


#### KP temperature control









The design of the KP temperature control affords the following advantages:

- high contact load,
- ultra-short bounce time,
- vibration resistance up to 4 g, in the range 0 - 1000 Hz,
- long mechanical and electrical life.

#### Temperature control, type KP

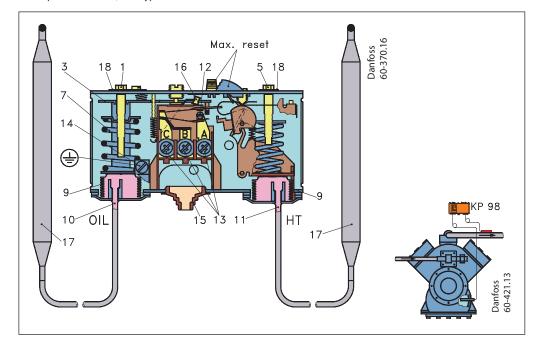


#### Design **Function**

(continued)

- Temperature setting spindle, OIL
- Main arm
- Temperature setting spindle, HT
- 7. 9. Main spring
- Rellows
- 10. Capillary tube, OIL
- 11. Capillary tube, HT
- Switch
- 13. Terminals
- 14. Earth terminal
- 15. Cable entry
- Tumbler 16.
- Sensor (bulb) 17.
- 18. Locking plate

KP temperature control, dual type



Dual temperature control KP 98 is used to provide protection against excessively high discharge gas temperature and to ensure a suitable oil temperature in the compressor. To avoid the temperature of the hot gas exceeding the maximum permissible value during extreme operating conditions (low evaporating pressure, high condensing pressure, high suction vapour superheat) a KP 98 temperature control can be used on the high temperature side (HT). If the temperature of the hot gas becomes too high the refrigerant will break down and the compressor discharge valve will become damaged.

The risk is greatest in refrigeration systems that operate on a high compression ratio (e.g. in systems with NH<sub>3</sub> or R22) and in applications with hot gas bypass.

This unit has two separate thermostat functions. The HT sensor that controls the discharge gas temperature is fitted on the discharge tube immediately after the compressor.

For larger compressors, the sensor can be built into the discharge line.

The OIL sensor that controls the oil temperature is located in the compressor oil sump.

#### **Terminology**

#### Differential

The differential is the difference between the make and break temperatures. A differential is necessary for satisfactory automatic operation of the plant.

Mechanical differential (intrinsic differential) The mechanical differential is the differential set by the differential spindle.

Operating differential (thermal differential) The operating differential is the differential the plant operates on. Operating differential is the sum of the mechanical differential and the differential produced by the time constant.

#### Reset

#### 1. Manual reset:

Units with manual reset can only be restarted after the reset button has been activated. On min. reset units the set value is equal to the cut-out value for falling temperature. On max, reset units the set value is equal to the cut-out value for rising temperature.

#### 2. Automatic reset:

These units are automatically reset after operational stop.



#### Setting

Temperature controls with automatic reset Set the upper activating temperature on the range scale.

Set the differential on the "DIFF" scale.

The temperature setting on the range scale will then correspond to the temperature at which the refrigeration compressor will be started on rising temperature. The compressor will be stopped when the temperature has fallen in relation to the differential setting.

Note that the differential depends on the range setting. Therefore, the differential scale must only be used as guideline.

If with low stop temperature settings the compressor will not stop, check whether the differential is set at too high a value!

Temperature controls with minimum reset
Set the stop temperature on the range scale.
The differential is a fixed setting.
The compressor can be restarted by pressing the "Reset button" after the temperature on the thermostat sensor has risen by a value equal to

the fixed differential setting.

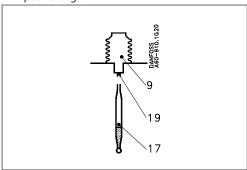
the fixed differential setting.

Temperature controls with maximum reset
Set the stop temperature on the range scale.
The differential is a fixed setting.
The compressor can be restarted by pressing the "Reset button" after the temperature on the thermostat sensor has fallen to a value equal to

# Charges

- 9. Bellows element
- 17. Sensor (bulb)19. Capillary tube

#### 1. Vapour charge



Here the interdependence between the pressure and temperature of saturated vapour is utilized, i.e. the element is charged with saturated vapour plus a small amount of liquid.

The charge is pressure-limited; a further increase in pressure after evaporation of all the liquid in the sensor (17) will only result in a small pressure increase in the element.

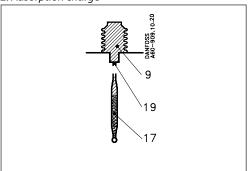
This principle can be utilized in temperature controls for low temperature, etc. where evaporation must be able to take place from the free liquid surface in the sensor (within the operating range of the thermostat), and where at the same time, the bellows must be protected against deformation when kept at normal ambient temperatures.

Since the pressure in the element depends on the temperature at the free liquid surface, the thermostat must always be placed so that the sensor is colder than the rest of the thermostatic element.

The evaporated liquid will recondense at the coldest point, i.e. the sensor. Thus, as intended, the sensor becomes the temperature-controlling part of the system.

**Note:** When the sensor is coldest, the ambient temperature has no effect on regulating accuracy.

#### 2. Adsorption charge



In this case the charge consists partly of a superheated gas and partly of a solid having a large adsorption surface.

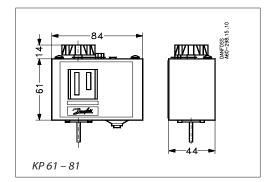
The solid is concentrated in the sensor (17) and it is therefore always the sensor that is the temperature-controlling part of the thermostatic element.

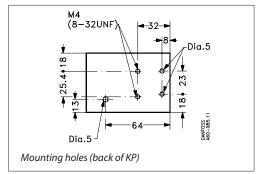
The sensor can be placed warmer or colder than thermostat housing and capillary tube, but variations from 20 °C ambient temperature will influence the scale accuracy.

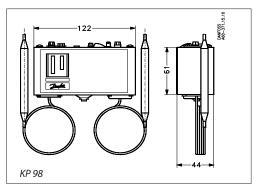
- 9. Bellows element
- 17. Sensor (bulb)
- 19. Capillary tube

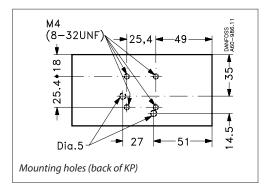


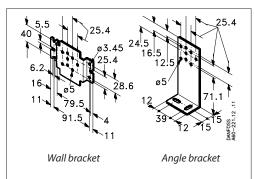
# Dimensions [mm] and weights [kg]

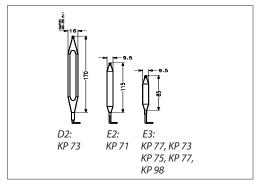


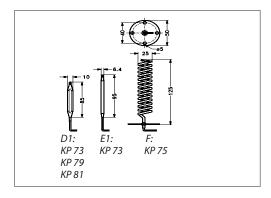


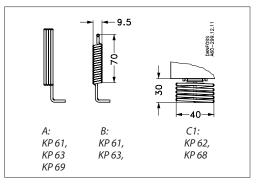


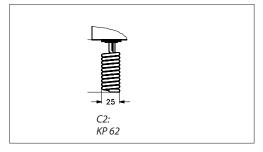












Net weight: KP 61 – 81: approx. 0.4 kg KP 98: approx. 0.6 kg

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